

*Revolutionizing replacement parts service in the food and beverage industry.*



**AFTERMARKET PARTS FOR**

# **50P Lower Turret**

**203 Carnegie Row  
Norwood, MA 02062  
781-440-9993**

**[www.americanholt.com](http://www.americanholt.com) [sales@americanholt.com](mailto:sales@americanholt.com)**

NOTICE: All parts offered by American Holt are manufactured by or for American Holt and not by or for the Original Equipment Manufacturer. Part numbers shown that are those of the Original Equipment Manufacturer, if any, are used for reference purposes only. American Holt is an independent supplier of quality replacement parts having no affiliation with any Original Equipment Manufacturer. All prices subject to change without notice.

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Call Out	Qty Needed	Part #	Description	Type	Industry
1	1	73P290AH	Washer, Timing Star	Part	Beer/Beverage Food
2	1	24P417AH	Ring, Spiral Retaining	Part	Beer/Beverage Food
3	2	31P416AH	Washer, Thrust	Part	Beer/Beverage Food
4	1	13P423AH	Gear, Main Intermediate Pinion	Assembly	Beer/Beverage Food
5	1	12P423AH	Gear, Intermediate	Assembly	Beer/Beverage Food
6	1	3P464AH	Stud, Intermittent Gear w/4P253 Collar	Assembly	Beer/Beverage Food
6.1	1	4P253AH	Collar, Thrust	Assembly	Beer/Beverage Food
7	1	17P216AH	Bearing, Single Row Deep Groove	Assembly	Beer/Beverage Food
8	1	13P202AH	Retainer, Lower Bearing	Assembly	Beer/Beverage Food
9	1	60P220AH / 66P220AH / 53P220AH	Lower Chuck Guide Cam		
10	1	67P220AH	Cam, Lower Chuck W/Plate 70P220AH	Assembly	Beer/Beverage Food

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10.1	1	70P220AH	Plate, Lower Chuck Cam	Part	Beer/Beverage Food
11	1	50P516AH	Ball Bearing	Assembly	Beer/Beverage Food
12	1	38P216AH	Key, Turret Gear	Part	Beer/Beverage Food
13	1	58P523AH	Gear, Main Turret, 6P 84T	Assembly	Beer/Beverage Food
13.1	2	602P616AH	Screw, Adjustment	Part	Beer/Beverage Food
14	1	14P216AH	Washer, Thrust	Part	Beer/Beverage Food
15	1	45P223AH	Center Lower Drive Gear 32T 6P Part		Beer/Beverage Food
16	3	1P957AH	Nut, Lower Chuck Adjusting	Part	Beer/Beverage Food
17	3	1P254AH	Screw, Socket Head Set	Part	Beer/Beverage Food
18	3	7P228AH	Nut, Slotted	Part	Beer/Beverage Food
19	3	4P557AH	Cap, Lower Chuck Mandrel	Part	Beer/Beverage Food

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Call Out	Qty Needed	Part #	Description	Type	Industry
20	3	1P527AH	Mandrel Assembly, Lower Chuck Part		Beer/Beverage Food
21	3	2P528AH	Pin, Adjusting Spring	Part	Beer/Beverage Food
22	3	23P228AH	Pin, Locking, Lower Chuck	Part	Beer/Beverage Food
23	3	3P528AH	Spacer, Lower Chuck	Part	Beer/Beverage Food
24	3	1P540AH	Spring, Lower Chuck, 1000 Lbs	Part	Beer/Beverage Food
25	3	6P206AH	Lower Chuck Slide Assembly	Assembly	Beer/Beverage Food
25.1	3	1P210AH	Key, Lower Chuck Slide	Part	Beer/Beverage Food
26	3	8P229AH	Pin, Cam Roll	Assembly	Beer/Beverage Food
28	3	8P206AH	Bushing, Lower Turret	Part	Beer/Beverage Food
	3	16P228AH	Dowel Pin .373X.375X.750 GL	Part	Beer/Beverage Food
N/A	1	5P541AH / 6P541AH	Upper Turret		

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Call Out	Qty Needed	Part #	Description	Type	Industry
N/A	1	1P508AH	Starwheel Hub		
N/A	1	15P544AH / 92P544AH	Turret Hollow Shaft		
N/A	1	2P541AH	Lower Turret		

